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[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 86490

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86490

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Item ID: D2947

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Clamp

Start Date: 29/06/2012 Start Qty: 60.00

60

Cust Item ID:

Required Date: 13/07/2012 Req'd Qty: 60.00

60

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		517107105		comple +69			
130 *130* Brake NC Brake NC	Bend as per dwg Small Fab Memo	0.00 0.00				69			S 12/07/09
150 *150* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00		517107114		69		12.07.11	

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Work Order ID 86490***86490***

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Item ID: D2947

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Clamp

Start Date: 29/06/2012 Start Qty: 60.00

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Cust Item ID:

Required Date: 13/07/2012 Req'd Qty: 60.00

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	Identify as per dwg & Stock Location: <i>ST</i>	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

*Pc 12/7/11 (60)**ML 12/07/12*
ML 12/07/12

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Picklist Print

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1

Work Order ID: 86490

86490

Parent Item: D2947

D2947

Parent Item Name: Clamp

Start Date: 29/06/2012

Required Date: 13/07/2012

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP: A00.01.14New issueEC
IPP Rev:B No longer made in house 07-06-11 JLM IPP REV:C
11.08.08. MADE IN HOUSE DD VERF :EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA		Purchased	No			100	sf	320.0000	0.062	3.915789	69	4-8	
									**			HB 12-7-5	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MAT020		320							
				122245		320			122245				

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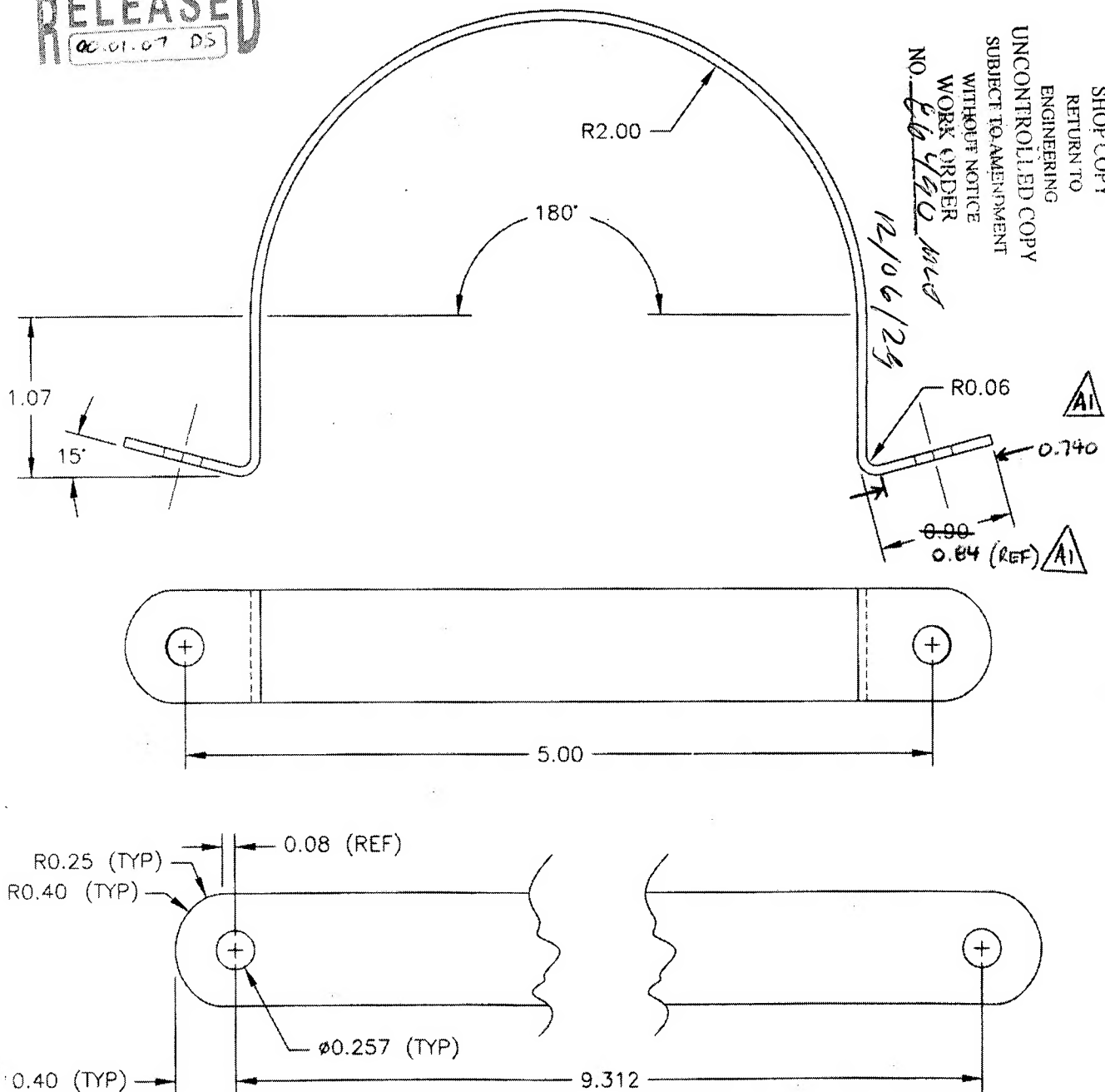
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DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2947	REV. A SHEET 1 OF 1
DATE 00.01.06		TITLE CLAMP	SCALE 1:1
A	00.01.06	NEW ISSUE	

RELEASED
00.01.07 DS



D2947 FLAT PATTERN

MATERIAL: AISI 304/316 SS 0.063 THICK x 0.75 WIDE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

01.09.07 ADD 0.740 DIMENSION; 0.84 W/AS 0.90

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